

# **AC Solutions**

AC motors, drives, and switchboards for drilling applications

### TECHNOLOGY





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### **AC Traction Motors**

Cameron's OEM™ AC traction motors are designed and manufactured to handle deep drilling applications. Available in 400-, 550/600-, 1150-, and 1500/1600-hp models, these inverter motors are designed specifically for 460- to 690-volt duty and deliver maximum efficiency. To meet varying installation requirements, OEM AC motors are available in vertical or horizontal designs.

### **Double the Torque**

Unlike conventional traction motors, OEM AC motors possess a unique design that meets the requirements of oil and gas applications. A key characteristic of the motor is the ability to offer a high level of torque, ranging from 0 to 800 rpm (select motors can achieve a maximum speed up to 3000 rpm). The torque generated at a wide range of speeds can enhance the performance of a broad array of drilling equipment driven by these motors.





### **Built-In Reliability and Dependability**

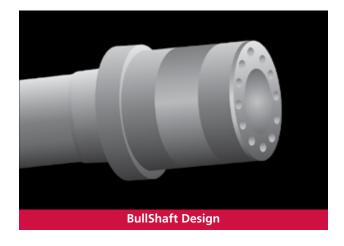
Long-term protection against component failure and reduced repair time are key advantages of OEM AC motors. Cameron's innovative design and industry leading engineering standards maximize both performance and longevity. OEM products utilize high-quality inverter wire throughout the motor manufacturing process. The stator undergoes a rigorous vacuum pressure impregnation (VPI) process and is epoxy dipped for long-term protection. In addition, VPI and bake oven processes are computer controlled for consistency and quality.

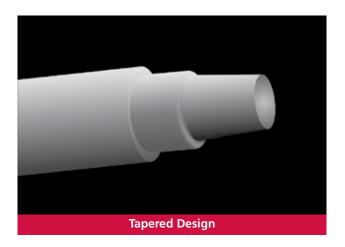


### **OEM BullShaft**

To accommodate the demands of a wide range of belt-driven equipment, OEM 1150-hp and 1500-hp AC motors feature an innovative, patented BullShaft™ design. The BullShaft, designed to withstand the torsional forces that lead to shaft failure, features a more heavy-duty construction than conventional shafts.

Unlike competitive models, which employ non-standard shafts and components, the BullShaft design uses standard components and hub patterns. As a result, BullShaft-equipped OEM motors are easily serviced and require limited modifications for standard AC motor installations.



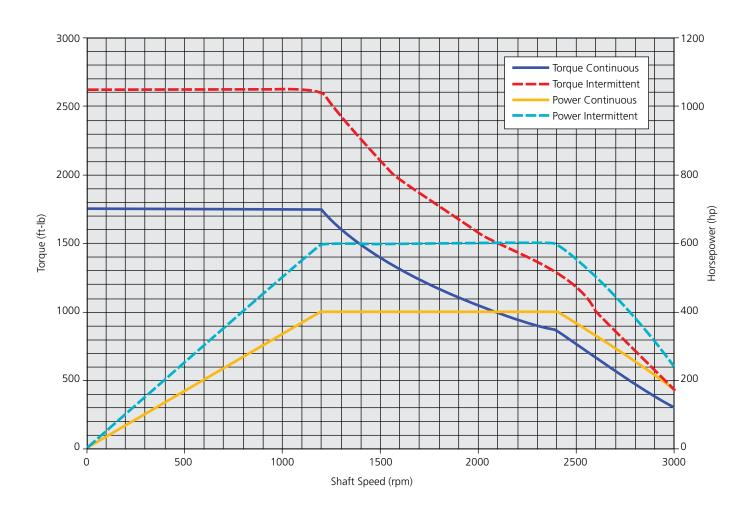


- 1 High-density windings put more copper in the slot to accommodate high-torque applications.
- 2 Greater copper and iron content provide more thermal mass to withstand the high temperatures of continuous operation without diminishing component life.
- 3 Life-extending, enhanced insulation system includes turn-to-turn and phase-to-phase protection, two VPI treatments, plus final treatment with epoxy and heavy build resin for chemical and corrosion resistance.
- 4 Superior laminations strengthen the magnetic fields in the stator, and rotors are precision balanced for smooth operation.
- 5 Insulated bearing housings on the 1150-hp and 1500-hp models prevent current transmission through the shaft and premature bearing wear.
- 6 OEM AC motors include winding heaters and six slot-embedded resistive thermal devices (RTDs).
- 7 The 1150-hp and 1500-hp models fit the footprint and shaft height of the GE752 for simplified installations, including retrofits.
- A minimal number of turns per phase group reduces voltage drop on the leading turn.

  Turn-to-turn insulation, an exclusive feature, provides for enhanced insulation.
- Two surge rings and a shorting ring provide high rigidity and reduce flexing of windings in high-torque applications.







### PERFORMANCE DATA

### **OEM 400-HP AC MOTOR**

Power 400 hp (298 kW) continuous,

600 hp (448 kW) at 150% overload

**Torque** 1790 ft-lb continuous,

2685 ft-lb at 150% overload

**Voltage** 575 VAC (690 VAC maximum)

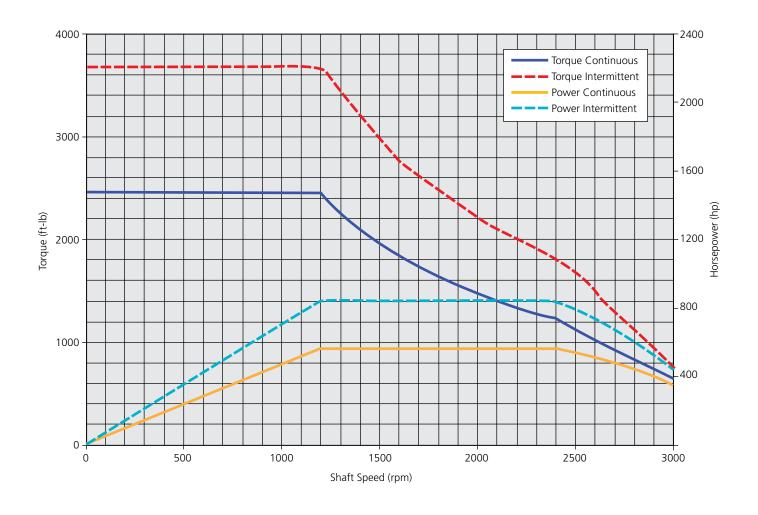
**Speed** 0 to 1174 rpm (40 Hz) constant torque,

3000 rpm maximum – horizontal mount

2400 rpm maximum – vertical mount

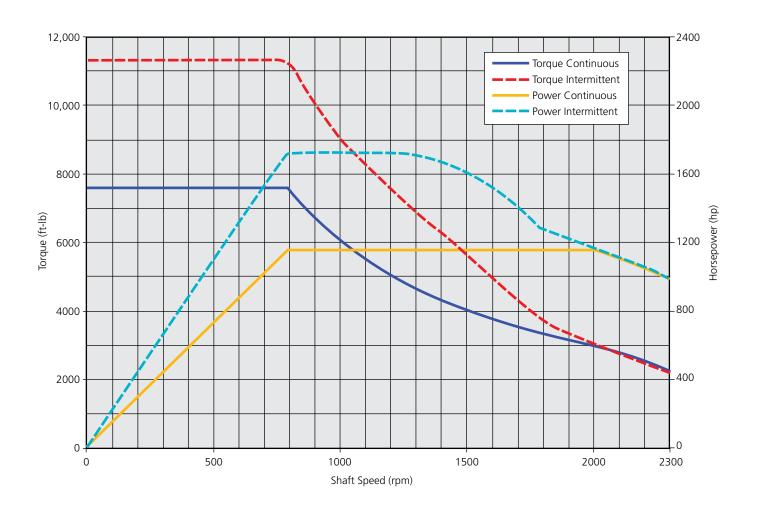
**Current** 374 amp continuous,

528 amp at 150% overload



# Power 550 hp (410 kW) continuous, 825 hp (615 kW) at 150% overload Voltage 575 VAC (690 VAC maximum) Current 580 amp continuous, 870 amp at 150% overload OEM 550/600-HP AC MOTOR Torque 2450 ft-lb continuous, 3675 ft-lb at 150% overload O to 1180 rpm (60 Hz) constant torque, 3000 rpm maximum – horizontal mount





### **PERFORMANCE DATA**

### **OEM 1150-HP AC MOTOR**

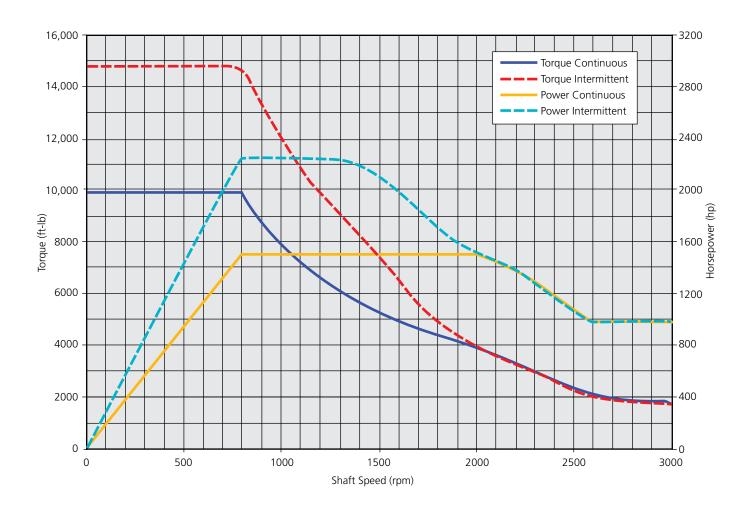
Power1150 hp (858 kW) continuous,Torque7547 ft-lb continuous,1725 hp (1287 kW) drawworks duty11,320 ft-lb drawworks duty

Voltage 575 VAC (690 VAC maximum) Speed 0 to 788 rpm (40 Hz) constant torque,

2300 rpm maximum – horizontal mount

**Current** 1050 amp continuous, 1050 rpm maximum – with BullShaft installed

1050 rpm maximum – with BuilShaft ir



# Power 1500 hp (1119 kW) continuous, 2250 hp (1679 kW) drawworks duty Voltage 575 VAC (690 VAC maximum) Current 1350 amp continuous, 2025 amp at 150% overload Torque 9993 ft-lb continuous, 14,989 ft-lb drawworks duty Speed 0 to 788 rpm (40 Hz) constant torque, 2300 rpm maximum – horizontal mount 1050 rpm maximum – with BullShaft installed



### **OEM AC Drives**



### **Variable Frequency AC Drives**

Cameron's OEM variable frequency drives (VFDs) are available in air-cooled and liquid-cooled models designed to control the speed and torque of low-voltage motors from 460 VAC to 690 VAC. These AC drives are compact in size and designed for efficiency, productivity, and reliability. This high power factor, coupled with a low-maintenance modular composition, results in greater fuel economy, minimal maintenance costs, easy servicing, and reduced spares.

Cameron can provide drives configured as single units or arranged into a common DC bus. If your system requires harmonic mitigation, then these drives can be supplied with phase-shifted rectifiers or active harmonic filtering. Motor regenerative energy is managed effectively through dynamic braking or an optional fully regenerative active front end. Drive cubicles are front accessible and easily integrated into switchgear or installed into fabricated power control enclosures.

These drives feature programmable, digital controls that interface with many standard communications protocols. They produce torque regulation to eliminate the need for conventional mechanical braking. Factory load testing and functional routines are conducted for quality assurance and optimized performance. OEM VFDs are ideal for marine and harsh industrial environments.

### **OEM AC Switchboards**

Cameron's OEM AC switchboards can be provided for the complete low-voltage main and emergency power system. Controls are available to protect and operate engine-driven generators, allowing for parallel synchronization and load sharing. Circuit breakers, motor control centers, and power distribution transformers are tailored to application-specific needs. Engineering design studies can be conducted to meet customer or third-party reviews.



### **OEM Fabricated Power Control Buildings**

Cameron's OEM fabricated power control buildings are available for onshore and offshore applications. Buildings are completed with power distribution and control systems to provide a total integrated solution. Design and construction follow proven industry standards and can be certified as requirements dictate. The finished building arrives tested and ready to install.







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Learn more about Cameron's AC solutions at: www.c-a-m.com



### **HSE Policy Statement**

At Cameron, we are committed ethically, financially and personally to a working environment where no one gets hurt and nothing gets harmed.