

Full Metal Variable Area Flow Meter and Counter

for horizontal and vertical mounting



measuring

monitoring

analysing

BGF











Special versions up to 600 bar

- Measuring range:
 10-100...6000-60000 l/h water
 0.3-3.0...170-1700 m³/h air
 (20°C, 1.013 bar)
- Accuracy: ±2% of full scale
- p_{max}: PN40 (option: PN400); t_{max}: -40 ... +200 °C
- Connection: FlangeDN 15 ... DN 80, ANSI ½" ... 3"
- Material: stainless steel 1.4404/1.4571, PTFE
- Options:
 Contacts, analogue output
 with HART®, Profibus®-PA,
 Foundation™ Fieldbus®,
 counter



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Description

Inside the flow tube, there is a star guided float which works towards a spring. An annular gap is produced between the cone-shaped magnet system and the meter ring in case of flows other than zero. The position of the magnet system depends on the resulting force of all forces acting upon it. These forces comprise the flow force, a spring force acting opposite to the flow force, and the buoyancy and weight force significant for the measurements in case of vertical installation. Each position of the magnet holder corresponds to a flow value measured during calibration, which is transferred to a scale. The BGF flow meter consists of a meter tube with connections, a meter ring, and a conical magnet holder. By means of a magnet, the position of the magnet system is transferred to an encapsulated follow magnet, which has been fitted to a pointer axle. The position of a second annular follow magnet fitted on the pointer axle is transferred to the scale by means of the pointer.

Application

The BGF meter is suitable for flow measurement of liquid or gaseous products in pipes. The special advantage is that it can be used for all directions of flow. It shows the current flow rate in volume or mass per unit in time.

Areas of Application

Flow measurement, monitoring, adjusting and control of liquid and gaseous products. The meter's design makes it ideal for processes under difficult and adverse operating conditions.

The devices are available with additional electrical equipment for process monitoring and control.

- A large spectrum of wetted materials
- Magneto-resistive signal transmission
- Special design for high-pressure and high-temperature applications
- Excellent heat tracing technology (as option)
- Double eddy current damping (as option)

Technical Details

Sensor

Materials: 1.4404 (316 L)/1.4571 (316 Ti),

Hastelloy C-22, PTFE other materials on request

Process connection: Flanges acc. to EN 1092-1

ASME B16.5, DIN 2512, JIS, NPT, screw pipe,

connection, special connections

on request

Nominal pressure: PN 40, ASME Cl150 / 300

(standard) (BGF-S) PN 16, ASME Cl150 (standard) (BGF-P)

higher pressure rates on request

(max. 400 bar)

Process temperature: -40 °C ... +150 °C

(BGF-S with electrical output)

-40 °C ... +200 °C

(BGF-S without electrical output)

-40°C...+200°C

(BGF-S with option V / H / W) -40 °C ... +125 °C (BGF-P)

Ambient temperature: -40 °C ... +80 °C

Accuracy

Liquid/Gas: $\pm 2\%$ of full scale

Additional inaccuracy

by transmitter (ES): $\pm 0.2\%$

Repeatability: \pm 0.8% of full scale
Schutzart: IP65 (Aluminium housing)
IP67 (Stainless steel housing)

Certificate and accreditation

Explosion protection: BVS 03 ATEX H/B 112

Advertisement

Material: Aluminium (stove-enameled)

Stainless steel (optional)

Electr. outputs: inductive switch

(standard)

inductive switch (safety design)

microswitch

others on request -40°C...+80°C

Ambient temperature: -40 °C ... +80 °C

(without switch)
-40 °C ... +65 °C
(with switch)

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Technical Details (continued)

Transmitter

- ES with HART®-protocol
- ES with HART®-protocol and 2 NAMUR-switches
- ES with HART®-protocol and 1 NAMUR-switch / 1 pulse output
- ES with Profibus-PA®
- ES with HART®-protocol and counter module

Power supply: $14 - 30 V_{DC}$

Outputs: passive, galvanically isolated

Currency: 4-20 mA

Binary 1 and 2: Ui =30 V, Ii =20 mA, Pi = 100 mW Input Binary: Counter reset (only for ES with

counter module)

Ambient temperature: -40 °C ... +70 °C

Certification and accreditation

Explosion protection: DMT 00 ATEX E 075 Type of protection: $\langle E_x \rangle$ II 2G EEx ia IIC T6

Additionall options

- Other materials
- Other flange versions and sizes
- Certifications and certificates
- Display with pressure compensations against condensate build up
- Microswitch
- Inductive switches in safety design





Order Details (example: **BGF-S** 15305B H K 0 0 0 S 1 0 0K)

Model	Measuring range water [I/h]	Measuring range air at 20°C, 1013 mbar [Nm³/h]	Connection size	Pressure stage	Max. pressure loss [mbar]	Code ²⁾ flange DIN EN 1092-1 Form B1	Code ²⁾ flange ASME Class 150 RF
	10 - 100	0.3 - 3.0	DN 15, (¾")	PN 40/150 lbs	on request	15305B H	15202R H
	16 - 160	0.5 - 4.6	DN 15, (¾")	PN 40/150 lbs	110	15305B I	15202R I
	25 - 250	0.7 - 7.0	DN 15, (¾")	PN 40/150 lbs	110	15305B J	15202R J
	40 - 400	1.0 - 11	DN 15, (¾")	PN 40/150 lbs	110	15305B K	15202R K
	60 - 600	1.7 - 17	DN 15, (¾")	PN 40/150 lbs	120	15305B L	15202R L
	100 - 1000	3.0 - 30	DN 15, (¾")	PN 40/150 lbs	90	15305B M	15202R M
	160 - 1600	4.0 - 46	DN 15, (¾")	PN 40/150 lbs	105	15305B N	15202R N
	250 - 2500	7.0 - 70	DN 15, (¾")	PN 40/150 lbs	130	15305B P	15202R P
	400 - 40001)	11 - 110 ¹⁾	DN 15, (¾")	PN 40/150 lbs	240	15305B Q	15202R Q
	10 - 100	0.3 - 3.0	DN 25, 1"	PN 40/150 lbs	on request	25 309B H	25 203R H
BGF-S =	16 - 160	0.5 - 4.6	DN 25, 1"	PN 40/150 lbs	110	25 309B I	25 203R I
stainless steel	25 - 250	0.7 - 7.0	DN 25, 1"	PN 40/150 lbs	110	25 309B J	25 203R J
tube	40 - 400	1.0 - 11	DN 25, 1"	PN 40/150 lbs	110	25 309B K	25 203R K
	60 - 600	1.7 - 17	DN 25, 1"	PN 40/150 lbs	120	25309B L	25 203R L
	100 - 1000	3.0 - 30	DN 25, 1"	PN 40/150 lbs	90	25309B M	25 203R M
	160 - 1600	4.0 - 46	DN 25, 1"	PN 40/150 lbs	105	25309B N	25 203R N
BGF-P = stainless steel tube.	250 - 2500	7.0 - 70	DN 25, 1"	PN 40/150 lbs	130	25309B P	25 203R P
	400 - 40001)	11 - 110 ¹⁾	DN 25, 1"	PN 40/150 lbs	240	25309B Q	25 203R Q
	250 - 2500	7.0 - 70	DN 40, 1 ½"	PN 40/150 lbs	75	40317B P	40 205R P
PTFE-liner	400 - 4000	11 - 110	DN 40, 1 ½"	PN 40/150 lbs	110	40317B Q	40 205R Q
	600 - 6000	17 - 170	DN 40, 1 ½"	PN 40/150 lbs	130	40317B R	40 205R R
	400 - 4000	11 - 110	DN 50, 2"	PN 40/150 lbs	100	50321B Q	50 206R Q
	600 - 6000	17 - 170	DN 50, 2"	PN 40/150 lbs	110	50321B R	50 206R R
	1000 - 10000	29 - 290	DN 50, 2"	PN 40/150 lbs	120	50321B S	50 206R S
	1600 - 16000	46 - 460	DN 50, 2"	PN 40/150 lbs	130	50321B T	50 206R T
	2500 - 25000	70 - 700	DN 50, 2"	PN 40/150 lbs	200	50321B U	50 206R U
	1600 - 16000	46 - 460	DN 80, 3"	PN 40/150 lbs	110	80331B T	80 208R T
	2500 - 25000	70 - 700	DN 80, 3"	PN 40/150 lbs	130	80331B U	80 208R U
	4000 - 40000	110 - 1100	DN 80, 3"	PN 40/150 lbs	200	80331B V	80 208R V
	6000 - 60000	170 - 1700	DN 80, 3"	PN 40/150 lbs		80331B W	80 208R W

Reference conditions: water at 20 $^{\circ}\text{C},\,1\,\text{mPas}$ $^{1)}$ Not for model BGF-P (PTFE-casing)

 $^{^{\}rm 2)}$ Other flange connections: Form C, N, D, JIS or Class 300 on request

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Continuation Order Details for Liquids (example: BGF-S 15305B H K 0 0 0 S 1 0 0K)

Magnet bearer	Flow direction	Heating ¹⁾ / Cooling	Certificates	Display	Scale	Electrical output	Accessories
K = PP¹) (to 80°C, from DN50) P = PTFE (BGF-S to 150°C) (BGF-P to 125°C) S = st. steel¹)	 0 = top to bottom L = left to right R = right to left U = bottom to top 	 0 = without 1 = with heating ermeto 12 mm 2 = with heating DIN-flange DN15/PN40 3 = with heating ANSI-flange ½" Class 150 	 0 = without certificate 1 = certificate of compliance with the order 2.1 2 = certificate of compliance with the order 2.2 B = inspection certificate with material certificate 	S = aluminium V = aluminium, assembled at 200 °C E = st. steel H = st. steel, assembled at distance up to 200 °C T = aluminium with pressure compensation W =aluminium with pressure compensation, assembled at distance up to 200 °C	Water 1 = %-scale 2 = measuring range Media 4 = %-scale 5 = measuring range Please specify mediadata in plain text (see below)	0 = without 1 = 1 inductive switch 2 = 2 inductive switches C = 1 × microswitch D = 2 × microswitches 6 = transmitter ES with HART®, EExia, 4-20 mA, SIL 7 = transmitter ES with HART®, EExia, 4-20 mA and 2 Namurswitches, SIL 8 = transmitter ES with HART®, EEx ia, 4-20 mA, 1 Namur switch and 1 pulse output 9 = electrical transmitter ES with Profibus®-PA, EExia I = 4-20 mA with HART® counter module K = electrical transmitter ES with Foundation™ Fieldbus®	OK = without XK = special (separate specification)

¹⁾ Not for model BGF-P (PTFE-coating)

For the right design of the flowmeter we need the following data: measuring range with unit, measured media, process temperature and pressure, viscosity, operating density (liquids), norm density (gases), mechanical connection.

Dimensions [mm]

DN	PN	I. W.	A (aluminium)	A (stainless steel)
15	40	26	74	100
25	40	32	77	103
40	40	46	85	110
50	40	70	98	123
80	40	102	114	140

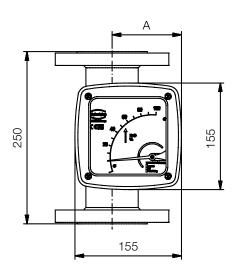
Dimensional deviations:

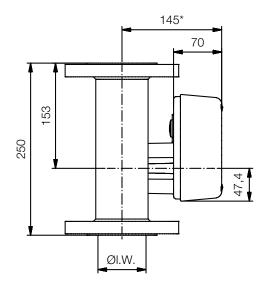
⁺¹⁰⁰ mm with forward advanced display



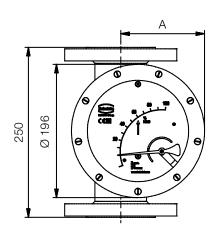
Dimensions [mm]

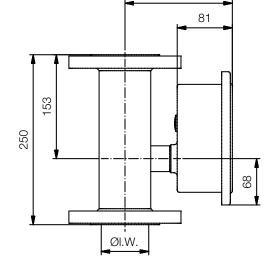
Display: aluminium





Display: stainless steel





158*

^{* +100} mm with forward advanced display