

Thermostats for **Industrial Applications**



measuring monitoring analysing

TER



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KOBOLD Messring GmbH

Nordring 22-24 D-65719 Hofheim/Ts. Head Office:

+49(0)6192 299-0 +49(0)6192 23398 info.de@kobold.com www.kobold.com





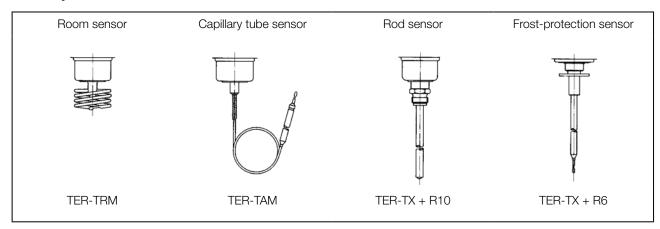
Technical Details

Switching devices	Normal version	$\langle \xi_{X} \rangle$ -version	
Switch housing	Aluminium die-cast GD Al Si 12	Aluminium die-cast GD Al Si 12	
Switching function and connection drawing (applies only for version with microswitch)	Floating change-over contact. With rising temperature switching over single-pole from 3-1 to 3-2	Floating change-over contact. With rising temperature switching over single-pole from 3-1 to 3-2	
Switch capacity (applies only for version with microswitch)	8 A at 250 V _{AC} 5 A at 250 V _{AC} inductive 8 A at 24 V _{DC}	3 A at 250 V_{AC} 2 A at 250 V_{AC} inductive 3 A at 24 V_{DC} 0,03 A at 250 V_{DC} min. 2 mA, 24 V_{DC}	
Installation position	Vertical or horizontal, preferably vertical	Vertical, housing on top	
Protection IP 65 (in vertical position)	IP54 (on request IP65 by ZF 351)	IP65	
Type of protection	Ex 2G Ex d e C T6 Gb Ex 1/2D Ex ta/tb IC T80°C -20°C ≤ Ta ≤ +60°C		
ATEX-approval	-	IBExU13ATEX1125	
Electrical connection	Plug connection to DIN EN 175301	Terminal connection	
Cable entry	Pg 11	M16x1.5	
Ambient temperature	-15+70°C	-20+60°C	
Switch point	Adjustable on the spindle	Adjustable on the spindle after the terminal box lid is removed	
Switching difference	Adjustable or not adjustable (see type overview)	Not adjustable	
Medium temperature	Max. 70°C, short time 85°C	Max. 60°C	
Vibration strength	Up to 4 g no noteworth deviations At higher vibrations, the switching difference reduces. Usage above 25 g is not permitted.		
Insulation values	Overvoltage category III, contamination class 3, reference surge voltage 4000 V. The confirmity to DIN VDE 0110 (01.89) is confirmed.		

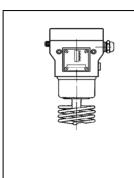
Thermostats for Industrial Applications Model TER



Sensor systems



Temperature monitoring in explosion-endangered areas



Ex-Zone 1 or 2



Temperature switches with special equipment can also be used in the Ex area \geq Zone 1.

Thermostats with pressure-proof encapsulated switching device.

Type of protection



Ex II 2G Ex d e IIC T6 Gb



(Ex) II 1/2D Ex ta/tb IIIC T80°C Da/Db -20 °C ≤Ta ≤+60 °C

The thermostat in pressure-proof encapsuluation can be used directly in the Ex area (≥ Zone 1). Maximum switching voltage, switch capacity and ambient temperature must be taken into account and the rules for the installation in the Ex area must be observed.

All thermostats can be equipped with Ex switching mechanisms.

Nevertheless, special circuits as well as versions with adjustable switching differences are not possible.





Switch units / additional functions / connection diagrams

Plug connection	Description	Connection diagram
	Normal version Microswitch, single pole changeover	1 2 3 🖨
213	Gilded contacts with little transition resistance (e. g. for low tension). Cannot be supplied with adjustable switching differential	1 2 3 🖨
301	Terminal connection housing Protection IP 65	1 2 3 🖨
351	Protection IP 65 and switch housing with surface protection (terminal connection housing)	
970	Switch point adjustment according to the customer requirement.	
971	Adjustment and sealing according to the customer requirement.	

In case that one of the above mentioned options are needed, please add the above suffix to the ordering code.

Thermostats for Industrial Applications Model TER

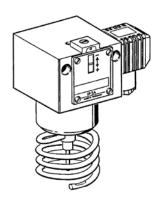


General technical information

Adjustment of the thermostats	Adjustment to the lower switching point The desired value x _s corresponds to the lower switching point (on falling temperature),		
	the desired value x_s corresponds to the lower switching point (on failing temperature), the upper switching point x_o (on rising temperature) is higher by the switching difference x_d .		
Setting the switching temperature (desired value setting)	The grub screw located above the scale is to be slackened off approx. 2 turns before making an adjustment and tightened up again after setting.		
	The switching temperature is set by the spindle. The set switching temperature can be read off on the scale.		
		e set value and the switching point are inevitable due to in the characteristics of the sensors and springs, also to of the switch.	
		e set in such a way the desired value setting and the actu- ncide best in the middle range.	
	Any possible divergences ar	e uniformly distributed to either side.	
	Turning to right:	low switching temperature	
	Turning to left:	high switching temperature	
Changing the switching difference (only on switching units TRMV) Switching temperature (large scew)	The switching difference is changed by turning the threaded rod inside the setting spindle. The lower switching point is not changed by adjusting the difference, only the upper switching point is shifted by the amount of the difference. One revolution of the difference screw varies the switching difference by approximately ¼ of the total differential range.		
	Bear in mind when making	g the adjustment:	
	Switching temperature:	Turning to right: lower switching point	
+ '- +' -		Turning to left: higher switching point	
Switching difference	Switching difference:	Turning to right: larger difference	
(small scew)		Turning to left: smaler difference	
Electrical connection	Plug connection according to Cable entry Pg 11, max. call	ole diameter 10 mm.	
	Cable outlet possible in 4 directions - spaced 90° apart.		
Mounting position	Preference is to be given, if possible, to the vertical mounting position. Protection IP 54 is guaranted in accordance with the conditions of DIN 40050 for vertical mounting. The type of protection may be changed by a different mounting position.		
Outdoor installation of the instruments	The thermostats can also be installed outdoor, if they are mounted in a vertical position. On temperatures below 0°C take care that there can form no condensation at the sensor and inside the housing.		

Room Thermostats Model - TER-TRM...

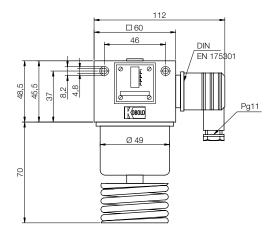




Description

KOBOLD room thermostats are suitable for industrial plant, for greenhouses, cowsheeds and warehouses, also for monitoring the maximum temperature in switchgear cabinets and relay stations. Room thermostats are supplied with TER-H 1 wall bracket.

Dimensions [mm]



Technical Details (not for Ex-versions)

Housing: Aluminium die-cast GD Al Si 12 to

DIN1725, resistant to ammonian

steam and seawater

Mounting position: Optional

Max. ambient

temperature: 70°C (60°C on Ex-versions)

Max. temperature

at the sensor: 70°C

Contact: Single-pole changeover
Protection: IP 54 to DIN EN 40050

(in the case of vertical mounting)

Installation: With TER-H 1 support bracket or with

2 screws (Ø 4 mm) bulk-head

mounting

Adjustment: Scale value corresponds with the

lower switching point (with falling temperature), the upper switching point is higher by the switching

differential

Plug connection: By means of obliquely angled plug to

DIN EN 175301 (3-pole + earth contact), cable entry Pg 11, max. cable diameter 10 mm. Cable outlet possible in 4 directions (spaced 90°

apart)

Switching

temperature: Adjustable from outside with screw-

driver

Switching difference: Not adjustable on TER-TRM

adjustable on TER-TRMV for values

see summary of types

Order Details: (Example: TER-TRM 022)

Model	Range of adjustment	Switching difference (mean value)
TER-TRM 022	-20+20°C	1.0 K (fixed)
TER-TRM 40	0+40°C	1.0 K (fixed)
TER-TRM 150	+10+50°C	1.0 K (fixed)
TER-TRMV 40	0+40°C	3 - 10 K (adjustable)
TER-TRMV 150	+10+50°C	3 - 10 K (adjustable)

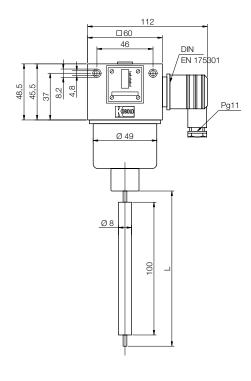
Rod and Air Duct Thermostats Model TER-TX...



Description

The KOBOLD rod thermostats can be installed as immersion thermostats in pipelines and containers and for monitoring temperature in air ducts. The suitable immersion tube has to be chosen according to the application. (Immersion tubes see page 11).

Dimensions [mm]



Technical Details (not for Ex-versions)

Housing: Aluminium die-cast GD Al Si 12 to

DIN1725,

Mounting position: Arbitrary, preferably vertical

Max. ambient temperature at the

switching device: 70°C

Max. temperature at

the sensor: See table

Contact: Single-pole changeover
Protection: IP54 nach DIN EN 60529

(in the case of vertical mounting)

Adjustment: Scale value corresponds with the

lower switching point (with falling temperature), the upper switching point is higher by the switching diffe-

rential

Plug connection: By means of obliquely angled plug to

DIN EN 175301 (3-pole + earth contact), cable entry Pg 11, max. cable diameter 10 mm. Cable outlet possible in 4 directions (spaced 90°

apart); Plug is included

Switching

temperature: Adjustable from outside with

screw-driver

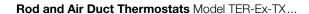
Switching difference: Not adjustable for values see

summary of types

Immersion tubes: See accessories (page 11)

Order Details: (Example: TER-TRM 023)

Model	Range of adjustment	Immersion depth	Switching diffe- rence (mean value)	Max. permissible temperature at sensor
TER-TX 023	-20+30°C	135 mm	1.5 K	110°C
TER-TX 150	+10+50°C	135 mm	1.5 K	110°C
TER-TX 490	+40+90°C	135 mm	2.5 K	125°C
TER-TX 813	+80+130°C	135 mm	4.0 K	150°C
TER-TXB 023	-20+30°C	220 mm	1.5 K	110°C
TER-TXB 150	+10+50°C	220 mm	1.5 K	110°C
TER-TXB 490	+40+90°C	220 mm	2.5 K	125°C

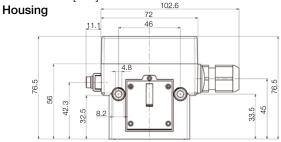




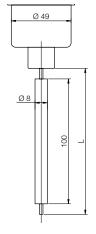
Description

The KOBOLD rod thermostats can be installed as immersion thermostats in pipelines and containers and for monitoring temperature in air ducts. The suitable immersion tube has to be chosen according to the application. (Immersion tubes see page 11).

Dimensions [mm]



Temperature sensor



Type of protection $\langle \underline{\xi} \mathbf{x} \rangle$ II 2G Ex d e IIC T6 Gb

⟨Ex⟩ II 1/2D Ex ta/tb IIIC T80°C Da/Db

Order Details: (Example: TER-Ex-TX 490)

Model	Range of adjustment	Immersion depth	Switching difference (mean value)	Max. permissible temperature at sensor
TER-Ex-TX 490	+40+90°C	135 mm	2.5 K	125°C

Technical Details (for Ex-versions)

Housing: Aluminium die-cast GD Al Si 12 to

DIN1725,

Mounting position: Vertical, housing on top

Max. ambient

temperature at the

switching device: -20 °C ... +60 °C

Max. temperature at

the sensor: See table

Contact: Single-pole changeover

Protection: IP 65 nach DIN EN 60529

(in the case of vertical mounting)

Adjustment: Scale value corresponds with the

lower switching point (with falling temperature), the upper switching point is higher by the switching diffe-

rential

Switching

temperature: Adjustable from outside with

screw-driver

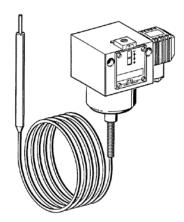
Switching difference: Not adjustable for values see

summary of types

Immersion tubes: See accessories (page 11)

Capillary Tube Thermostats Model TER-TAM...

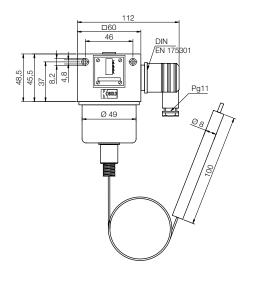




Description

The sensor cartridge at the end of the capillary tube is the actual active (temperature-sensitive) part of the sensor. Changes in temperature on the capillary tube have no effect on the switching point. Pressuretight installation of the sensor in pressure vessels of all kinds is possible with the aid of immersion tubes. (Immersion tubes see page 11).

Dimensions [mm]



Technical Details (not for Ex-versions)

Housing: Aluminium die-cast GD Al Si 12 to

DIN 1725

Mounting position: Arbitrary, preferably vertical

Max. ambient temperature at the

switching unit: 70°C

Capillary tube: Cu-Capillary tube, 1.5 m long, other

capillary tube lengths are not available

Sensor cartridge: Ø 8 mm, length 100 mm, material: Cu

Contact: Single-pole changeover

Protection: IP54 to DIN EN 60529 (in the case of

vertical mounting)

Installation: Temperature sensor with or without

immersion tube in vessels, air ducts etc. switching unit with 2 screws (Ø 4 mm) bulkhead mounting

Adjustment: Scale value corresponds with the

lower switching point (with falling temperature), the upper switching point is higher by the switching

differential

Plug connection: By means of obliquely angled plug to

DIN EN 175301 (see the other

thermostats)

Switching

temperature: Adjustable by means of screwdriver

on setting spindle (accessible after

removing terminal box cover)

Switching difference: Not adjustable

Immersion tubes: See accessories (page 11)

Order Details: (Example: TER-TAM 022)

Model	Range of adjustment	Switching difference (mean value)	Max. permissible temperature at sensor
TER-TAM 022	-20+20°C	1.5 K	110°C
TER-TAM 150	+10+50°C	1.5 K	110°C
TER-TAM 490	+40+90°C	2.0 K	125°C
TER-TAM 813	+80+130°C	2.0 K	150°C

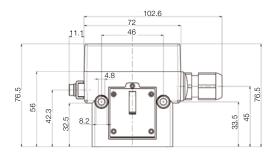




Description

The sensor cartridge at the end of the capillary tube is the actual active (temperature-sensitive) part of the sensor. Changes in temperature on the capillary tube have no effect on the switching point. Pressuretight installation of the sensor in pressure vessels of all kinds is possible with the aid of immersion tubes. (Immersion tubes see page 11).

Dimensions [mm] Housing



Temperature sensor



Type of protection (Ex) II 2G Ex d e IIC T6 Gb (Ex) II 1/2D Ex ta/tb IIIC T80 °C Da/Db

Technical Details (not for Ex-versions)

Housing: Aluminium die-cast GD Al Si 12 to

DIN 1725

Mounting position: Vertical, housing on top

Max. ambient temperature at the

switching unit: -20 °C ... +60 °C

Capillary tube: Cu-Capillary tube, 1.5 m long, other

capillary tube lengths are not available

Sensor cartridge: Ø 8 mm, length 100 mm, material: Cu

Contact: Single-pole changeover

Protection: IP54 to DIN EN 60529 (in the case of

vertical mounting)

Installation: Temperature sensor with or without

immersion tube in vessels, air ducts etc. switching unit with 2 screws (Ø 4 mm) bulkhead mounting

Adjustment: Scale value corresponds with the

lower switching point (with falling temperature), the upper switching point is higher by the switching

differential

Switching

temperature: Adjustable by means of screwdriver

on setting spindle (accessible after

removing terminal box cover)

Switching difference: Not adjustable

Immersion tubes: See accessories (page 11)

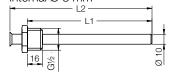
Order Details: (Example: TER-Ex-TAM 150)

Model	Range of adjustment	Switching difference (mean value)	Max. permissible temperature at sensor
TER-Ex-TAM 150	+10+50°C	1.5 K	110°C

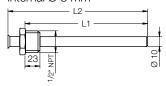


Thermowells

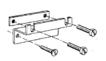
Thermowells G ½, internal Ø 8 mm



Thermowells ½" NPT, internal Ø 8 mm

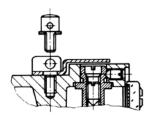


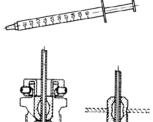
TER-R 6 TER-R 7



TER-H 2







Model	Immersion depth L ₁ [mm]	Overall length L ₂ [mm]	Suitable for	
Nickel-pla	re: 25 bar			
TER-R 1 / Ms	TER-R 1 / Ms 135 151		TER-TAM	
TER-R 2 / Ms	220	236	I EN- IAIVI	
TER-R 10 / Ms	135	-	TER-TX	
TER-R 20 / Ms	220	-	ILN-IX	
Stainless steel ty	pe (1.4571 + 1.4401),	G ½, max. permissible	pressure: 63 bar	
TER-R 1 / Nst	135	151	TED TAM	
TER-R 2 / Nst	220	236	TER-TAM	
TER-R 10 / Nst	135	151	TED TV	
TER-R 20 / Nst	220	236	TER-TX	
Nickel-plated brass type, ½" NPT, max. permissible pressure: 25 bar				
TER-RN 1 / Ms	135	151	TER-TAM	
TER-RN 2 / Ms	220	236	TER-TAIVI	
TER-RN 10 / Ms	135	151	TED TV	
TER-RN 20 / Ms	220	236	TER-TX	
Stainless steel type	e (1.4571 + 1.4401), ½	" NPT, max. permissibl	e pressure: 63 bar	
TER-RN 1 / Nst	135	151	TER-TAM	
TER-RN 2 / Nst	220	236	ILN-IAW	
TER-RN 10 / Nst	135	151	TER-TX	
TER-RN 20 / Nst	220	236	ILN-IA	
Thermowells with fixing flange for air ducts Material: steel, chromated				
TER-R 6	Immersion depth 135 mm		TED TV	
TER-R 7	Immersion depth 220 mm		TER-TX	

Wall bracket model TER-H 1

including fixing screws and plugs (Ø 6 mm). Included as standard with model TRM thermostats.

Wall bracket model TER-H 2

for fixing the sensor cartridges of capillary tube thermostats. Suitable for all TER-TAM... capillary tube thermostats.

Sealing, model TER-P 2

consisting of cover plate and screw for covering and adjusting screws.

Heat conducting compound model TER-WLP 1

to improve the transfer of heat, e. g. in the case of contact thermostats. Approx. 0.5 cm³ in handy dispenser.

Capillary tube bushing model TER-R 4

with 3 mm capillary tube screw in thread G ½. Suitable for all models TER-TAM.

Capillary tube bushing model TER-R 5

rubber plug for 3 mm capillary tube, bore diameter 10 mm. Not pressure-tight, (5 pcs. packed in bag). Suitable for all models TER-TAM.